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For more than 20 years ALTACHEM LTD, has been supplying solutions for the oil and gas industry with an unsurpassed commitment to excellence.

Located in the center of this nation's most active oil producing region, Select Industries continues to be an innovator providing soluble products around the globe.

Our products address and solve specific problems related to your production site. Even in extreme conditions where the well's fluid column is more than 70% composed of condensation, ALTACHEM LTD. still provides a soluble solution.

Coupled with the use of automatic delivery systems, you can provide "round-the-clock" attention to your well delivering the right soluble chemical right when the well needs it.

Unlike liquid treatments that only penetrate the upper surface area, ALTACHEM LTD'S time released chemical sticks, pellets or balls activate at the source. Water, Condensate. Sand, Scale Paraffin build up, Salt deposits, Corrosion, as well as rust are all eliminated in the most cost effective way possible.

ALTACHEM LTD. is the largest solid chemical stick supplier in Canada with a growing penetration supplying solutions around the world.



# PROTOCOL SERIES Green Chemistry

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### **Protocol Series**

The Protocol Series of products is the culmination of over 18 years of developing and trialling environmentally friendly cleaning products. From oilfield operations, to restaurants, hospitals, schools and building maintenance, Protocol products have outperformed traditional chemistries while earning Ecologo accreditations and Green Restaurant Association endorsements.

### ENVIRONMENTALLY FRIENDLY CLEANING SOLUTIONS

#### **AREAS OF APPLICATION**

Invert Muds Cleaner/Degreaser Sanitizing Kitchen Cleaning Personal Hygiene Oilfield Maintenance

er De-Scaling Bathroom Cleaning Toilet Bowl Cleaner Floor Care Mechanical Dish Washing Gre

ance Pipe Dope Cleaning General Purpose Tub, Tile & Grout her Glass Cleaner Laundry Grease Trap Maintenance



### **UL Ecologo Program**

Ecologo Certified Products, services and packaging are certified for reduced environmental impact. Ecologo Certifications are voluntary, multi-attribute, lifecycle-based environmental certifications that indicate a product has undergone rigorous scientific testing, exhaustive auditing, or both, to prove its compliance with stringent, third-party, environmental performance standards.

These standards set metrics for a wide variety of criteria in some or all of the following categories: materials; energy; manufacturing and operations; health and environment; product performance and use; and product stewardship and innovation.

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"PROTOCOL K-300 (ALL PURPOSE CLEANER)"

<u>Protocol K-300</u> is an all purpose cleaner designed specifically to quickly penetrate dirt, oil, grease, pigments, and other everyday soils. A unique and carefully chosen blend of non-ionic surfactants and biodegradable builders enables <u>Protocol K-300</u> to <u>outperform traditional water soluble cleaners when used comparatively</u>. <u>ENVIRONMENTALLY FRIENDLY. CFIA APPROVED</u>. <u>Protocol K-300 carries the Ecologo signifying certification by Canada's Environmental Choice Program, under the C.E.P.A.</u>.

<u>Protocol k-300</u>	Sizing & Part Numbers	<u>Packaging: Pail</u>	-Drum-Tote -Bulk
20 L (5 Gallon) Pail	205 L (45 Galloon) Drum	1025 L (1025 Gallon) Tote	Bulk
ACL-PK300/20	ACL-PK300/205	ACL-PK300/1025	ACL-PK300/Bulk

#### "PROTOCOL K-300i (CLEANER - DEGREASER)"

<u>Protocol K-300i is a highly concentrated</u> Ecologo approved and GRA endorsed all-purpose cleaner designed specifically to quickly penetrate dirt, oil, grease, pigments, and other everyday soils. A unique and carefully chosen blend of non-ionic surfactants and biodegradable builders enables <u>K-300i to perform well in many different environments from offices to industrial sites.</u>

	<u>Protocol K300i</u>	Sizing & Part Numbers Packaging: I		ail-Drum-Tote -Bulk	
	20 L (5 Gallon) Pail ACL-PK300i/20	205 L (45 Galloon) Drum ACL-PK300i/205	1025 L (225 Galloon) Tote ACL-PK300i/1025	Bulk ACL-PK300i/Bulk	

#### "PROTOCOL K-301(HEAVY DUTY CLEANER - DEGREASER)"

**Protocol K-301 is a highly concentrated heavy duty cleaner/degreaser** designed to tackle the toughest soil loads. As a concentrated multi-purpose cleaner, K-301 outperforms traditional products in the harshest conditions while being environmentally friendly and 100% biodegradable.

H-THH	<u>Hypersol 610</u>	Sizing & Part Numbers	pers <u>Packaging: Pail-Drum-Tote -Bulk</u>	
	20 L (5 Gallon) Pail	205 L (45 Galloon) Drum	1025 L (225 Galloon) Tote	Bulk
	ACL-PK301/20	ACL-PK301/205	ACL-PK301/1025	ACL-PK301/Bulk

#### "PROTOCOL K-300iGT (INDUSTRIAL CLEANER - DEGREASER)"

<u>Protocol K-300i GT is a concentrated all-purpose cleaner</u> designed specifically to quickly penetrate dirt, oil, grease, pigments, and other everyday soils. K-300i GT is safe to use on any surface. <u>Protocol K-300i GT</u> must be diluted depending on the soil load to be cleaned. This product is Ecologo certified.

<u>UltraSol</u>	Sizing & Part Numbers	rs Packaging: Pail-Drum-Tote -Bulk	
20 L (5 Gallon) Pail	205 L (45 Galloon) Drum	1025 L (225 Galloon) Tote	Bulk
ACL-PK300iGT/20	ACL-PK300iGT/205	ACL-PK300iGT/1025	ACL-PK300iGT/Bulk

#### "PROTOCOL K-550 (HEAVY DUTY DEGREASER)"

Specially formulated detergent designed to remove tough oil and carbon deposits from many surfaces. The formula includes readily <u>biodegradable surfactants and builders as well as an innovative rust inhibitor</u> making this product suitable for cleaning bare metals. Tough grease and carbon deposits are no match for <u>Protocol K-550's</u> concentrated alkaline formula.

K THE	<u>UltraSol</u>	Sizing & Part Numbers	Packaging: Pail-Drum-Tote -Bulk	
	20 L (5 Gallon) Pail	205 L (45 Galloon) Drum	1025 L (225 Galloon) Tote	Bulk
	ACL-PK550/20	ACL-PK550/205	ACL-PK550/1025	ACL-PK550/Bulk

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<u>"PROTOCOL K-650 (CALCIUM-RUST-LIME REMOVER)"</u>

ENVIRONMENTALLY FRIENDLY. CFIA APPROVED. <u>Protocol K-650</u> is an Ecologo certified tub, tile, and grout cleaner made from an organic salt/surfactant blend that is designed to quickly penetrate dirt, oil, grease, calcium carbonate, lime, rust, and other everyday soils. K-650 is safe to use on any surface (must be thoroughly rinsed from all surfaces after use). <u>The unique blend of</u> <u>surfactants and organic salts enables K-650 to outperform traditional acid based cleaners.</u>

KUTTER -	Protocol K-650	Sizing & Part Numbers	Packaging: Pail-Drum-Tote -Bulk	
	20 L (5 Gallon) Pail	205 L (45 Galloon) Drum	1025 L (1025 Gallon) Tote	Bulk
	ACL-PK650/20	ACL-PK650/205	ACL-PK650/1025	ACL-PK650/Bulk

#### <u>"PROTOCOL K-651 (CALCIUM-RUST-LIME REMOVER)"</u>

ENVIRONMENTALLY FRIENDLY. CFIA APPROVED. <u>SANITIZER. Protocol K-651</u> is a tub, tile, and grout cleaner made from an organic salt/surfactant blend that is designed to quickly penetrate dirt, oil, grease, calcium carbonate, lime, rust, and other everyday soils. <u>Protocol K-651</u> is safe to use on any surface (must be thoroughly rinsed from all surfaces after use). The blend of surfactants and organic salts enables K-651 to outperform traditional acid based cleaners.

H- CHIEF	Protocol K-651	Sizing & Part Numbers Packaging: Pail-		-Drum-Tote -Bulk
	20 L (5 Gallon) Pail	205 L (45 Galloon) Drum	1025 L (225 Galloon) Tote	Bulk
	ACL-PK651/20	ACL-PK651/205	ACL-PK651/1025	ACL-PK651/Bulk

#### "PROTOCOL K-390 (ALUMIUM BRIGHTENER)"

<u>Protocol K-300i GT is a concentrated all-purpose cleaner</u> designed specifically to quickly penetrate dirt, oil, grease, pigments, and other everyday soils. K-300i GT is safe to use on any surface. <u>Protocol K-300i GT</u> must be diluted depending on the soil load to be cleaned. This product is Ecologo certified.

<u>UltraSol</u>	Sizing & Part Numbers	rs <u>Packaging: Pail-Drum-Tote -Bulk</u>	
20 L (5 Gallon) Pail	205 L (45 Galloon) Drum	1025 L (225 Galloon) Tote	Bulk
ACL-PK390/20	ACL-PK390/205	ACL-PK390/1025	ACL-PK390/Bulk

#### **ALTACHEM PRODUCTS**

Solid Chemical Sticks	Solid Chemical Pellets	Oil Soluble Pigs	Water Soluble Pigs
Liquid Downhole Foamers	Asphaltene Dispersants	Paraffin Inhibitors	<u>Paraffin Modifiers</u>
Corrosion Inhibitors	Scale Inhibitors	<u> Defoamer - Oil</u>	<u> Defoamer – Water (Gas)</u>
Abandoning Fluid	Salt Dispersion	De-icing Fluid	H2S Scavengers
<u>Combo</u>	<u>Com</u>	bo	<u>Combo</u>
Asphaltene Dispersant c/w Foame	Corrosion Inhibitor c/w Foamer		Sand-Silt-Sludge Dispersant c/w Foamer